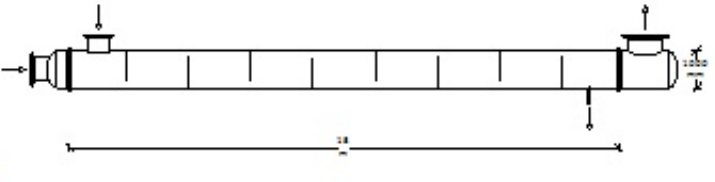




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HTRI		Final Results		Page 2
Released to the following HTRI Member Company: Ingenieurbuero fuer Verfahrenstechnik Dr. Wolfgang Hurdelbrink				
Xist Ver. 6.00 SP2 13.01.2011 09:04 SN: 1500214506				WH1 Units
Fallfilmverdampfer Pass03 Rating - Vertical Falling Film TEMA BEM Shell With NTIW-Segmental Baffles				
1	Process Data		Hot Shellside	Cold Tubeside
2	Fluid name	Erüden	Cond. Vapor	1,1 % Ethanol/Wasser
3	Fluid condition			Boil. Liquid
4	Total flow rate	(kg/hr)	3772,31	22776,1
5	Weight fraction vapor, In/Out	(-)	0,000	0,012 * 0,166
6	Temperature, In/Out	(Deg C)	62,28	51,52 51,19 50,25
7	Temperature, Average/Skin	(Deg C)	56,90	50,72 53,13
8	Wall temperature, Min/Max	(Deg C)	51,37	57,51 51,29 56,37
9	Pressure, In/Average	(bar)	0,240	0,234 0,140 0,134
10	Pressure drop, Total/Allowed	(bar)	0,011	0,050 0,012 0,050
11	Velocity, Mid/Max allow	(m/s)	2,99	29,59
12	Mole fraction inert/Boiling range	(Deg C)	0,0000	1,4
13	Average film coef.	(W/m2-K)	2230,51	3811,30
14	Heat transfer safety factor	(-)	1,000	1,000
15	Fouling resistance	(m2-K/W)	0,000000	0,000000
16	Overall Performance Data			
17	Overall coef., Req'd/Clean/Actual	(W/m2-K)	989,29 / 1266,52 / 1266,52	
18	Heat duty, Calculated/Specified	(MegaWatts)	2,2205 /	
19	Effective overall temperature difference	(Deg C)	4,7	
20	EMTD = (MTD) * (DELTA) * (F/G/H)	(Deg C)	4,94 * 0,9448 * 1,0000	
21				
22	See Runtime Messages Report for warnings.			
23				
24				
25	Exchanger Fluid Volumes			
26	Approximate shellside (L)		6644,3	
27	Approximate tubeside (L)		6758,5	
28	Shell Construction Information			
29	TEMA shell type	BEM	Shell ID (mm)	1000,00
30	Shells Series	1 Parallel 1	Total area (m2)	483,521
31	Passes Shell	1 Tube 1	Eff. area (m2/shell)	480,477
32	Shell orientation angle (deg)	90,00		
33	Impingement present	No		
34	Pairs seal strips	0	Paslane seal rods (mm)	0,000 No. 0
35	Shell expansion joint	No	Rear head support plate	No
36	Weight estimation Wet/Dry/Bundle	26096 / 12703 / 4564,2		(kg/shell)
37	Baffle Information			
38	Type	Perpend. NTIW-Seg.	Baffle cut (% dia)	15,58
39	Crosspasses/shellpass	9	No. (Pct Area) (mm) to C.L.	
40	Central spacing (mm)	1700,77	1 17,58	344,245
41	Inlet spacing (mm)	1500,00	2 0,00	0,000
42	Outlet spacing (mm)	1500,00		
43	Baffle thickness (mm)	15,875		
44	Tube Information			
45	Tube type	Plain	Tube count per shell	242
46	Overall length (m)	15,000	Pct tubes removed (both)	19,83
47	Effective length (m)	14,905	Outside diameter (mm)	42,400
48	Total tubesheet (mm)	94,455	Wall thickness (mm)	1,000
49	Area ratio (outlin)	1,0495	Pitch (mm)	53,0000 Ratio 1,2500
50	Tube metal	1 Stainless steel (18 Cr. 8 Ni)	Tube pattern (deg)	30

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